

MICRO DIGITAL VACUUM SWITCHES

These small devices, if accurately calibrated and compensated for temperatures, are able to give very precise digital signals to the set maximum measuring value.

The commutation point, which is within the scale value, can be easily programmed by means of an adjustment screw located on the upper part of the device. A red LED near the screw indicates the digital output signal commutation status.

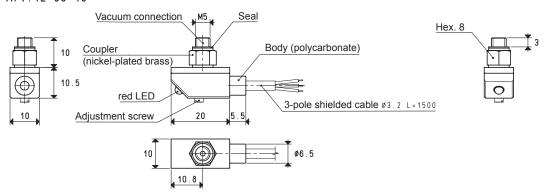
The pressure differential (hysteresis) between the set maximum value and the value of reset of the rest signal is 2% of the set value and cannot be adjusted.

They are composed of a polycarbonate enclosure, which includes the sensor and the electric circuit, and of a coupler or a small aluminium manifold with the vacuum connections.

Art. 12 05 10 can also be rotated freely to place the display in the desired position, without having to unscrew it from the vacuum connection. The vacuum connection can be carried out via male or female M5 connectors, while the electrical connection is made via a three-connector cable which they are equipped with. Mini digital vacuum switches are suited for controlling dry air and non-corrosive gasses and they are recommended in all those cases that require a signal when a certain vacuum level is reached, for safety, for starting a cycle, for checking the cup grip, etc.

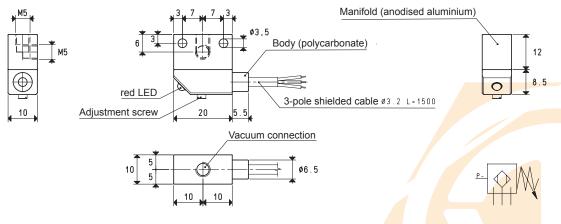


Art. 12 05 10



Cable colour	Connection	
brown	positive pole ⊕	
black	output signal	
blue	negative pole ⊙	





3D drawings available at www.vuototecnica.net

Conversion ratio: inch = $\frac{mm}{25.4}$; pounds =

3.09

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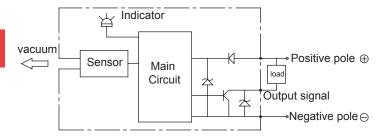
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INTERNAL ELECTRIC DIAGRAMS

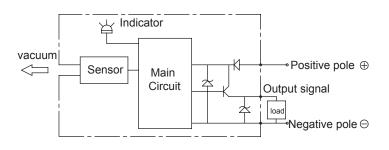
• NPN on

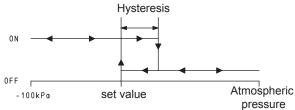
OUTPUT CONTACT DIAGRAM

The LED lights up at the preset pressure and turns off at the preset pressure minus the hysteresis



• PNP on





Electrical features	Art. 12 05 10 P		Art. 12 05 10 N		
and specifications	Art. 12 05 11 P		Art. 12 05 11 N		
Adjustment range		da 0 a -100 kPa			
maximum overpressure		200 kPa			
Operating voltage		10.8 ÷ 30 VDC (Protection against polarity reversal)			
Electrical absorption		≤20 mA			
Commutation outputs	1 digital PNP, NO	80 mA maximum	1 digital NPN, NO		
Reaction time		≤1 ms			
Commutation frequency		1000Hz			
Hysteresis		Not adjustable, 2% of the set maximum value			
Repeatability		±2% of the measuring range			
Commutation indicator		Red LED			
Insulation resistance		100 MΩ			
Proof voltage		500 VAC, 1 min			
Protection class	IP 40				
Working environment conditions					
Installation position	Any				
Controlable fluids	Dry air and non-corrosive gasses				
Operating temperature	-10 ÷ +60 °C				
Storage temperature		-20 ÷ +70 °C			
Emitted interference		In compliance with EN 55011, Group 1, Class B			
Interference immunity		In compliance with EN 61326 - 1			
Mechanical features and specifications					
Containe <mark>r materia</mark> l	Polycarbonate PC				
Connecti <mark>on mater</mark> ial		Nickel-plated brass and aluminium			
Weight (without cable)		Approx. 5g			
Electrical connection	1.5 m long three-conductor cable				
Connection to fluid		M5 male or female thread			

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